

Date: Monday, 23/03/2009 2:09:09 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: MESH, BASE END
<b>Job Number</b>	: 46665		
<b>Estimate Number</b>	: 13655		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D38331
<b>This Issue</b>	: 23/03/2009	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D3833 REV A
<b>First Issue</b>	: / /	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 46091	<b>Drawing Revision</b>	: A
	<b>Type</b> : SMALL /MED FAB	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 27/04/2009
<b>Checked &amp; Approved By</b>	: <u>JUD 09.03.23</u>	<b>Qty:</b>	6
<b>Comment</b>	: Est Rev:A 08-12-01 new issue DD verified by:EC	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M304EX07516F	Expanded Metal Flat SS
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**Comment:** Qty.: 2.2681 sf(s)/Unit (Total: 13.6086 sf(s))  
 Expanded Metal Flat SS  
 batch: 110992

ml 09 03 30

(6)

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET  
 1-Cut as per Dwg D3833  
 Dwg Rev: A  
 Prog Rev: A

2-Deburr if necessary

ml 09 03 30

(6)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

ml 09 03 30

(6)

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

8 02/03/31

(6)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: Basket CELL

dy 09/03/31 (6)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3833-1 PAR #: NA Fault Category: Red line as med & small NCR: (Yes) No DQA: D Date: 9/14/03  
 Resolution: D3833-1 / D3833-5 or -3's Disposition: rework QA: N/C Closed: D Date: 09/14/03

NCR: <u>46665</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
9/3/03	#20	Parts were cut with wrong Diamond Direction RC operator wasn't paying Attention to DWG	<u>QSI/ur</u>	cut new parts to DWG. M# <u>M110992</u>	<u>MI</u> <u>0903-30</u>	<u>S</u> <u>09/03/03</u>	<u>QSI/ur</u>	<u>S</u> <u>09/03/03</u>
			<u>QSI/ur</u>	use <del>the</del> wrong parts for D3833-5 or -3's Identify material w. ILC#			<u>QSI/ur</u>	<u>0903-30</u>

NOTE: Date & initial all entries

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User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MESH, BASE END

Job Number: 46665

Part Number: D38331

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/04/01 *[Signature]*

Job Completion



*mf*  
09-03-31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**D3833-3 MESH, LID END**

**D3833-5 MESH, LID END**

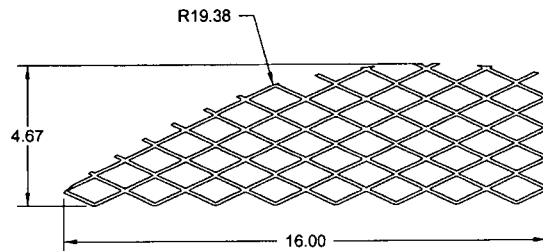
**D3833-1 MESH, BASE END FACE**

**RELEASED**  
08/11/18 MVB

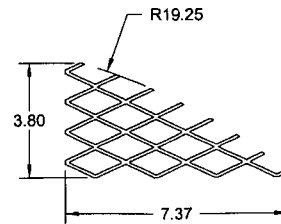
NO. 1060  
WORK ORDER  
WITHOUT NOTICE  
UNCONTROLLED COPY  
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ENGINEERING  
RETURN TO  
SHOP COPY

- NOTES:**  
 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F  
 REF. DART SPEC. M304EX0.75-16F  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: N/A  
 8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

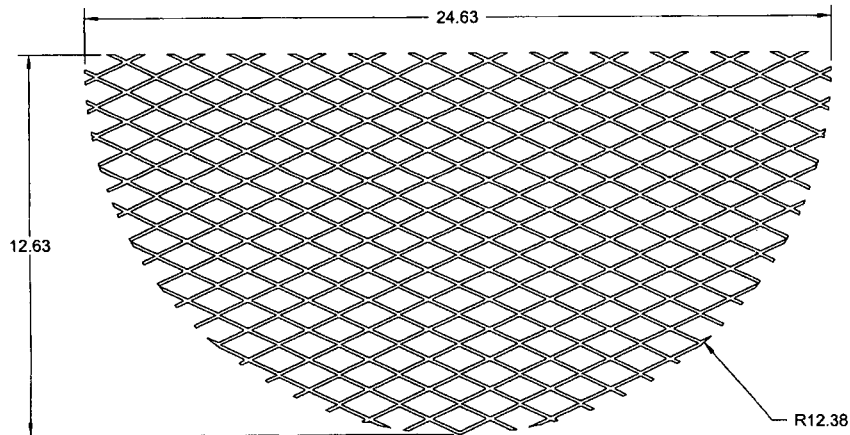
A NEW ISSUE		MB	08.09.23
REV.		BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3833	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		MESH, BASKET END	NTS
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**D3833-3 MESH, LID END**



**D3833-5 MESH, LID END**



**D3833-1 MESH, BASE END FACE**

**RELEASED**  
28/11/18

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APPROVED		<b>MESH, BASKET END</b>	SCALE
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